



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW0905G00134-3G-03-119

Job Sheet 197398



Part No: RBW0905G00134-3G-03-119 **Job Qty:** 1 pcs

Part Name: Handle Bracket Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 8/1/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.27 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	8/1/19		0.00	0.00	Purchasing - 1		DP JUL 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	1 pcs	8/1/19		0.00	0.00	Packaging 2 - 1 - B4B		DP JUL 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S201596



Part: RBW0905G00134-3G-03-119

Job No: 197398

Serial No/Batch: S201596

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 07/30/19

120 QC 6	1 pcs	8/1/19	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	DAS
130 Packaging 3-1 - Stock - B4B	1 pcs	8/1/19	0.00 0.00	QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
140 QC 21 - SA	1 pcs	8/1/19	0.00 0.00	Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	8/1/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	AUG 1 1 2019
				QC 21 - SA - 53	AUG 1 1 2019

Part Op 100 - Issue P/O to METEC; P/O HB043A24 - Manufacture RBW0905G00134-3G-03-119 as per DWG. -Certificate
 Descriptions: of Conformity is required
 110 - Certificate of Conformity is required
 130 - IDENTIFY AND STOCK

GAD2

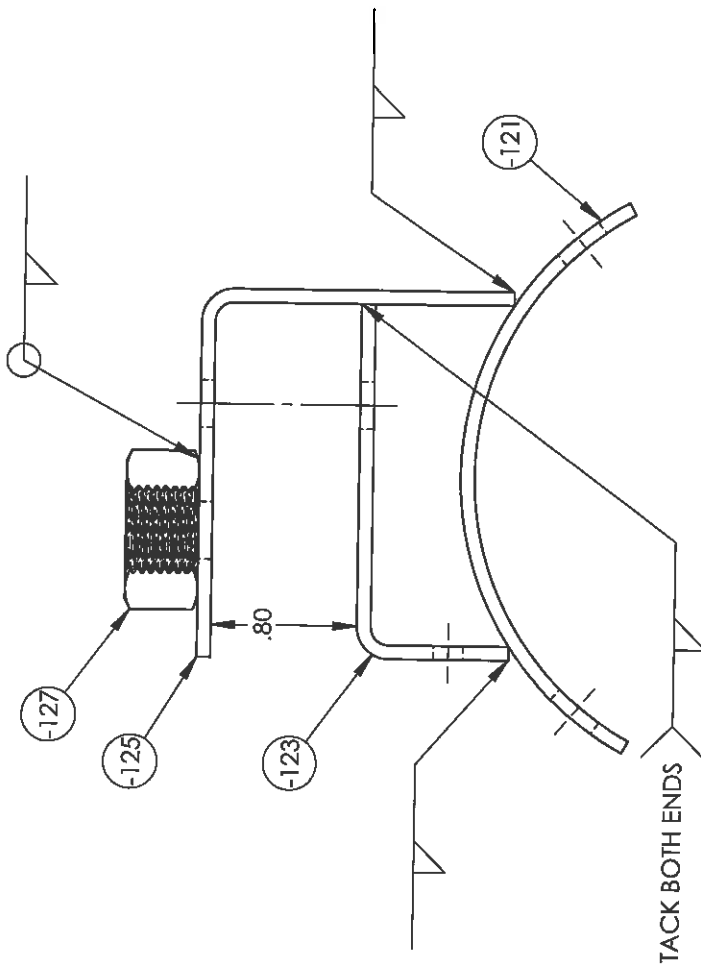
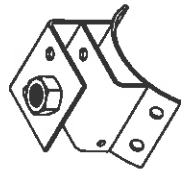
v1 plus 05 July 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW0905G00134-3G-03-119P	Handle Bracket Weldment	1 Ea (1 ea)	100-Purchasing	5201595
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G00134-3G-03-119P	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 7/5/19 1:43 PM dart.lussier.patrick

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2A	14-0158	-119 ADDED NOTE.	9/24/2014	DJN	JAG



NOTE:
CENTER -123, -125 ON -121.



TOW DOLLY

DWG NO.	RBW0905G00134-3G-03-119	REV	5
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS $\pm 1/8$		
HEAT TREAT	XXX $\pm .010$		
FINISH	XX $\pm .03$		
SPEC	FED #13538		
DRAWN BY:	MARPET		
CHECKED:	MACKOVJAK		
OPPS APPR:	ANDERSON		
QA APPR:	LINDSAY		
APPROVED:	GILBERT		
SCALE	1:1	DATE	1/28/2013
		USED ON MODEL	AGUSTA AW139
		SHEET 28 OF 49	

-119

HANDLE BRACKET WELDMENT



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043924



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043924

PO Date: 7/4/19

Due Date: 8/1/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	197395	RBW0905G00134-3G-03-119P			Handle Bracket Weldment REV 5	Firmed	-	8/1/19	1 Ea	0 Ea	1 Ea	\$228.00/Ea	\$228.00
2	197399	RBW0905G00134-3G-03-143P			Front Wheel Bracket Weldment REV 5	Firmed	-	8/1/19	1 Ea	0 Ea	1 Ea	\$216.00/Ea	\$216.00
Grand Total:													\$444.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

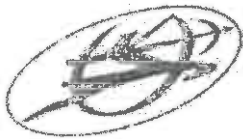
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 7/5/19 1:53 PM dart.lussier.patrick

JUL 30 2019



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 646

Date: 7/29/2019
PO Ref: HB043924
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
1	HANDLE BRACKET WELDMENT	RBW0905G00134-3G-03-119 REV 5
1	FRONT WHEEL BRACKET WELDMENT	RBW0905G00134-3G-03-143 REV 5

RECEIVED
JUL 30 2019
DART AEROSPACE LTD.

Received by: _____
Packaged by: J.M.L.
Checked by: AdP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043924

Dated: 7/29/2019

Our Order / Job No: HB043924-1AWT

Order Qty: 1

Part Name: HANDLE BRACKET WELDMENT

Part Number RBW0905G00134-3G-03-119

Lot Size: N/A

Ship Date: 7/29/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW0905G00134-3G-03-119

Rev:5

Material Size and Type: -121, -123, -125/1018 STEEL

Material Specifications:STEEL: ASTM A108

Heat Treatment: N/A

Plating/Finish: POWDER COAT YELLOW: FED #13538

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 7/29/19

Signed: Herrington

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com